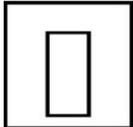


Plastoprime

FOR PROFESSIONAL USE ONLY

Description

One component, grey shaded, wet on wet, quick drying and ready to spray plastic primer designed to be used in vehicle refinishes.



Plastoprime
Ready to spray

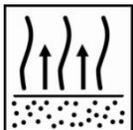


Spray gun set-up:
1.3 mm

Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.6-0.7 bar at the air cap



1 - 2 coats



Recoat after:
30 minutes at 20°C

Recoat within:
5 hours at 20°C



Recoatable with all AkzoNobel Kemipol fillers, basecoats and 2K topcoats



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

Plastoprime

FOR PROFESSIONAL USE ONLY

Description

One component, grey shaded, wet on wet, quick drying and ready to spray plastic primer designed to be used in vehicle refinishes.

Suitable substrates

PP/EPDM plastic car body parts

Do not apply Plastoprime to plastic parts that are pretreated with OEM primer

Products and additives

Plastoprime

Basic raw materials

CPO modified resins

Surface preparation



Pre-clean the surface with warm water and detergent and rinse sufficiently with clean water. Remove surface contamination with Akripol AS700



Untreated thermoplastic part

Thoroughly abrade all surfaces in combination with water.

Use a Red abrasive scuff pad on hard plastics and a Grey abrasive scuff pad in case of a flexible/soft plastic part, rinse sufficiently with clean water after use.



Painted plastic part

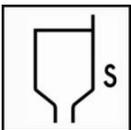
Sanding; final dry sanding steps; P220 - P320
For spot repair sand the featheredge with P400



Surface cleaning; remove surface contamination using Akripol AS700.

Where bodyfiller is exposed, avoid contact with water (e.g. waterborne degreaser).

Viscosity



18 - 20 seconds - DIN cup 4 at 20°C.

Plastoprime

FOR PROFESSIONAL USE ONLY

Pot-life

Unlimited.
Within product shelf life

Spray gun set-up / application pressure



Spray gun

Fluid tip – set-up

Application pressure

Gravity feed

1.3 mm

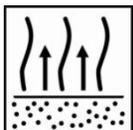
1.7-2.2 bar at the spray gun air inlet
HVLV max 0.6-0.7 bar at the air cap

Application



Apply 1 - 2 coats over untreated plastic substrates.

Recoat time



Allow for a minimum of 30 minutes flash-off time at 20°C before recoating.
Apply the primer fillers/surfacers or topcoat within 5 hours at 20°C

Recoatable with



All AkzoNobel Kemipol fillers, basecoats and 2K topcoats.

Film thickness

By using the recommended application: 25 – 30 µm (2 coats)

Theoretical coverage

By using the recommended application the theoretical material usage is
Per 25 µm

m²/liter
12

Note:

The practical cover rate depends on many factors i.e.: shape of the object, roughness of the surface, application method and application circumstances.

Plastoprime

FOR PROFESSIONAL USE ONLY**Cleaning of equipment**

Akripol Super Cellulosic Thinner

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.



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HEALTH & SAFETY DATA concerning Plastoprime:

For professional use only.(See Material Safety Data Sheet). See text on the label of this product. The user of this product is required to comply with the national statutory regulations for health and safety at work and waste disposal.

The effectiveness of our systems is based on laboratory research and many years' practical experience. We guarantee that the quality of the work performed according to our system meets the AKZONOBEL KEMİPOL A.Ş standards, provided that our instructions are carefully followed and the work is performed in accordance with the requirements as to good craftsmanship. We decline any responsibility if the final result is affected by factors beyond our control. The customer has to determine the suitability of the delivered products for the intended application by using the means which normally are at his disposal.

www.akripol.com.tr

AKZONOBEL KEMİPOL A.Ş. İzmir, TÜRKİYE