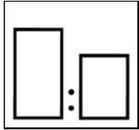


Akritex

FOR PROFESSIONAL USE ONLY

Description

One component, quick drying textured topcoat specifically designed to be used on plastic bumpers.



100 Akripol Akritex
10 - 50 Akripol Super Cellulosic Thinner



Use measuring stick

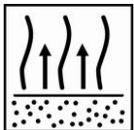


Spray gun set-up:
1.6-1.8 mm

Application pressure:
1.7-2.2 bar at the air inlet
HVLP max 0.6-0.7 bar at the air cap



2 coats



Between coats
5 - 10 minutes at 20°C



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator

Read complete TDS for detailed product information

Akritex

FOR PROFESSIONAL USE ONLY**Description**

One component, quick drying textured topcoat specifically designed to be used on plastic bumpers.

Suitable substrates

PP-EPDM plastic bumpers
Existing finishes
Akripol bodyfillers
Akripol plastoprime
Akripol fillers

Products and additives

Akritex

Reducers Akripol Super Cellulosic Thinner

Basic raw materials

Akritex: Acrylic resins

Surface preparation

Pre-clean the surface with warm water and detergent and rinse sufficiently with clean water.
Remove surface contamination with Akripol AS700



Untreated thermoplastic part
Thoroughly abrade all surfaces in combination with water.
Use a Red abrasive scuff pad on hard plastics and a Grey abrasive scuff pad in case of a flexible/soft plastic part, rinse sufficiently with clean water after use.



Painted plastic part
Sanding; final dry sanding steps; P220 - P320
For spot repair sand the featheredge with P400

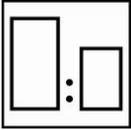


Surface cleaning; remove surface contamination using Akripol AS700.
Where bodyfiller is exposed, avoid contact with water (e.g. waterborne degreaser).

Akritex

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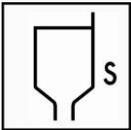
Mixing



100 Akripol Basecoat
10-50 Akripol Super Cellulosic Thinner

Use mixing stick

Viscosity



18–20 seconds DIN cup 4 at 20°C.

Spray gun set-up / application pressure



Spray gun
Gravity feed

Fluid tip – set-up
1.6-1.8 mm

Application pressure
1.7-2.2 bar at the spray gun air inlet
HVLP max 0.6-0.7 bar at the air cap

Application process

Apply 1 - 2 single coats waiting for the flash-off between coats

Film thickness

By using the recommended application (2 coats)

60-70 µm

Theoretical Coverage

Ready for use mixture at 65 µm dry film thickness

m²/liter
±6

The practical material usage depends on many factors i.e. shape of the object, roughness of the surface, application techniques, pressure, method and application circumstances

Cleaning of equipment

Akripol Super Cellulosic Thinner

Akritex

FOR PROFESSIONAL USE ONLY

Product storage



Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.



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HEALTH & SAFETY DATA concerning Akripol Akritex and additives:

For professional use only.(See Material Safety Data Sheet). See text on the label of this product. The user of this product is required to comply with the national statutory regulations for health and safety at work and waste disposal.

The effectiveness of our systems is based on laboratory research and many years' practical experience. We guarantee that the quality of the work performed according to our system meets the AKZONOBEL KEMİPOL A.Ş standards, provided that our instructions are carefully followed and the work is performed in accordance with the requirements as to good craftsmanship. We decline any responsibility if the final result is affected by factors beyond our control. The customer has to determine the suitability of the delivered products for the intended application by using the means which normally are at his disposal.

www.akripol.com.tr

AKZONOBEL KEMİPOL A.Ş. İZMİR, TÜRKİYE