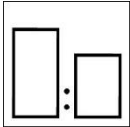


Senteflex

FOR PROFESSIONAL USE ONLY

Description

Senteflex is a 1K airdrying synthetic topcoat, that is designed to be used on automotive spare parts, commercial vehicles, hand tools and agriculture machinery and spare parts.



3 Parts Akripol Senteflex

1 Part Akripol Super Cellulosic Thinner



Use measuring stick



Spray gun set-up:
1.2-1.5 mm

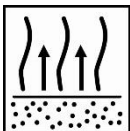
Application pressure:

1.7-2.2 bar at the air inlet

HVLP max 0.6-0.7 bar at the air cap

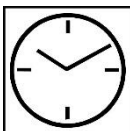


2 – 3 coats



Between coats

5 – 10 minutes at 20°C



Dust dry

15 – 20 mins @20°C

Dry to handle

30 mins @20°C



Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator

Read complete TDS for detailed product information

Senteflex

FOR PROFESSIONAL USE ONLY

Description

Senteflex is a 1K airdrying synthetic topcoat, that is designed to be used on automotive spare parts, commercial vehicles, agriculture machinery and spare parts.

Suitable substrates

Existing finishes, with the exception of thermoplastic acrylic finishes.
All AkzoNobel Kemipol fillers with the exception of washprimers
Wood
Steel

Products and additives

Akripol Senteflex Synthetic Topcoat

Reducers Akripol Super Cellulosic Thinner

Basic raw materials

Akripol Senteflex: Modified alkyd binders

Surface preparation



Final sanding step P500

- For detailed surface preparation see TDS S8.06.02



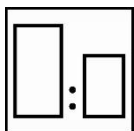
Final sanding step P1000

- For detailed surface preparation see TDS S8.06.02



Remove contamination using an appropriate cleaner

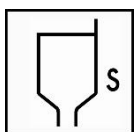
Mixing



3 Akripol Senteflex
1 Akripol Super Cellulosic Thinner

Use mixing stick

Viscosity



18 – 20 seconds DIN cup 4 at 20°C.

Senteflex

FOR PROFESSIONAL USE ONLY

Spray gun set-up / application pressure



Spray gun	Fluid tip – set-up	Application pressure
Gravity feed	1.2 – 1.5 mm	1.7-2.2 bar at the spray gun air inlet
Suction feed	1.4 – 1.6 mm	HVLP max 0.6-0.7 bar at the air cap

Application process

Apply 2 – 3 single coats or until opacity is achieved. Flash-off between coats until completely matt

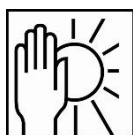
Film thickness

By using the recommended application (2 coats) 45 - 50 µm

Cleaning of equipment

Akripol Super Cellulosic Thinner

Product storage



Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.



AkzoNobel Kemipol
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HEALTH & SAFETY DATA concerning Akripol Senteflex and additives:

For professional use only.(See Material Safety Data Sheet). See text on the label of this product. The user of this product is required to comply with the national statutory regulations for health and safety at work and waste disposal.

The effectiveness of our systems is based on laboratory research and many years' practical experience. We guarantee that the quality of the work performed according to our system meets the AKZONOBEL KEMİPOL A.Ş standards, provided that our instructions are carefully followed and the work is performed in accordance with the requirements as to good craftsmanship. We decline any responsibility if the final result is affected by factors beyond our control. The customer has to determine the suitability of the delivered products for the intended application by using the means which normally are at his disposal.

www.akripol.com.tr

AKZONOBEL KEMİPOL A.Ş. İzmir, TÜRKİYE